

Work Order ID 53344

November 2, 2009 8:19:48 AM



Page 1

Item ID: D2232-3

Accept



Setup Start



Revision ID: C

Stop



Item Name: Basket Hinge

Start Date: 02/11/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 13/11/2009 Req'd Qty: 6.00

Customer:

Reference:

Approvals:

Process Plan: B/

Date: 02/11-2

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2232

Rev C

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2232 ☐ Dwg Rev: C ☐ Prog Rev: C ☐ 2-
Deburr if necessary

B 9-11-3

(15)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 9-11-3

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

2) 8 02/11/03

(15)

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Page 2

Item ID: D2232-3

Accept



Setup Start



Revision ID: C

Stop



Item Name: Basket Hinge

Start Date: 02/11/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 13/11/2009 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	Debur								
140 	Identify as per dwg & Stock Location: _____ <i>Basket call</i>	0.00							
Packaging	Memo	0.00							
Packaging									
150 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*SY 09/11/04**SY 09/11/04**09/11/06 AG**MF
09-11-06*

Picklist Print

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Page 1

Work Order ID: 53344



Parent Item: D2232-3RevC



Parent Item Name: Basket Hinge



Start Date: 02/11/2009

Required Date: 13/11/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA  304/316 0.125 Sheet		Purchased	No			100	sf	138.9951	0.4383	1.0957		
												

RB 9-11-3

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

138.9950979

111018

10.9950979

112663

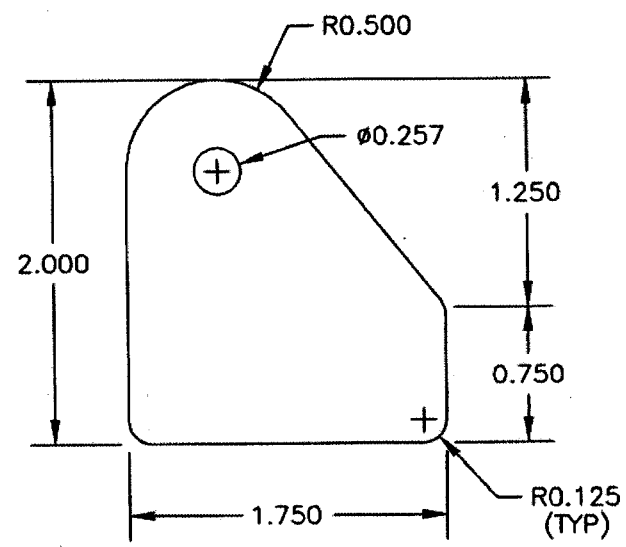
128

111018



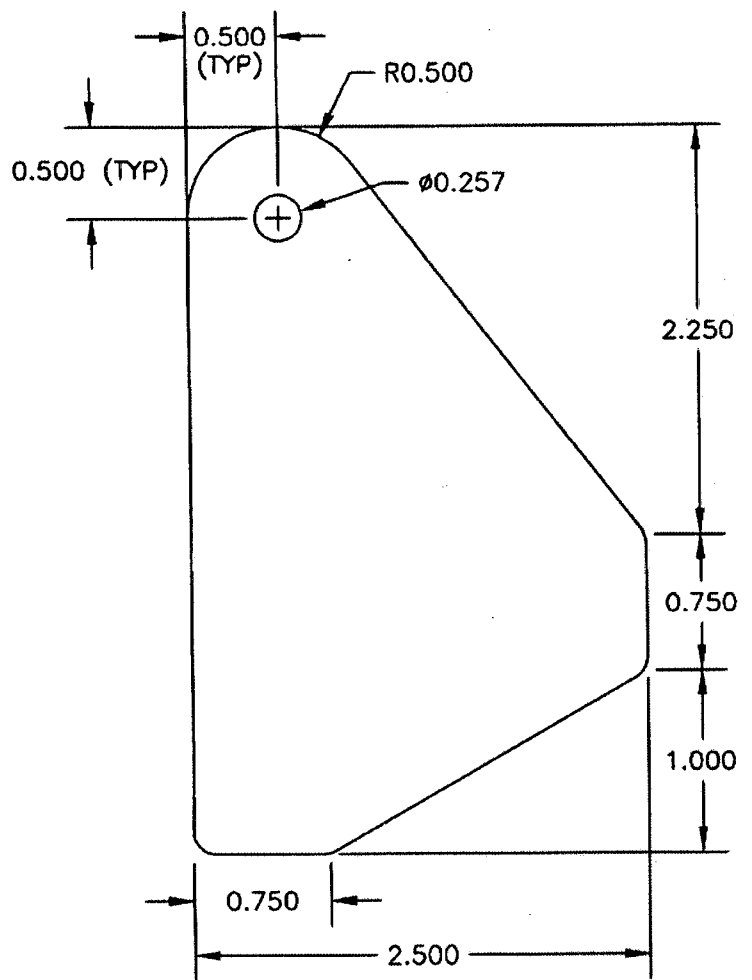
RELEASED
98.05.05 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. C
CHECKED	APPROVED	DRAWING NO. D2232	SHEET 1 OF 2
DATE		TITLE	SCALE
98.04.28		BASKET HINGE	1:1
A	94.05.12	NEW ISSUE	
B	96.01.02	ADDED -5 AND -7	
C	98.04.28	0.125 THICK WAS 0.063	



D2232-1

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WORK ORDER NO. 53344



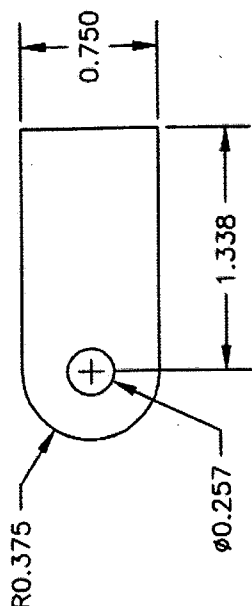
D2232-3

MATERIAL: AISI 304/316 SS 0.125 THICK



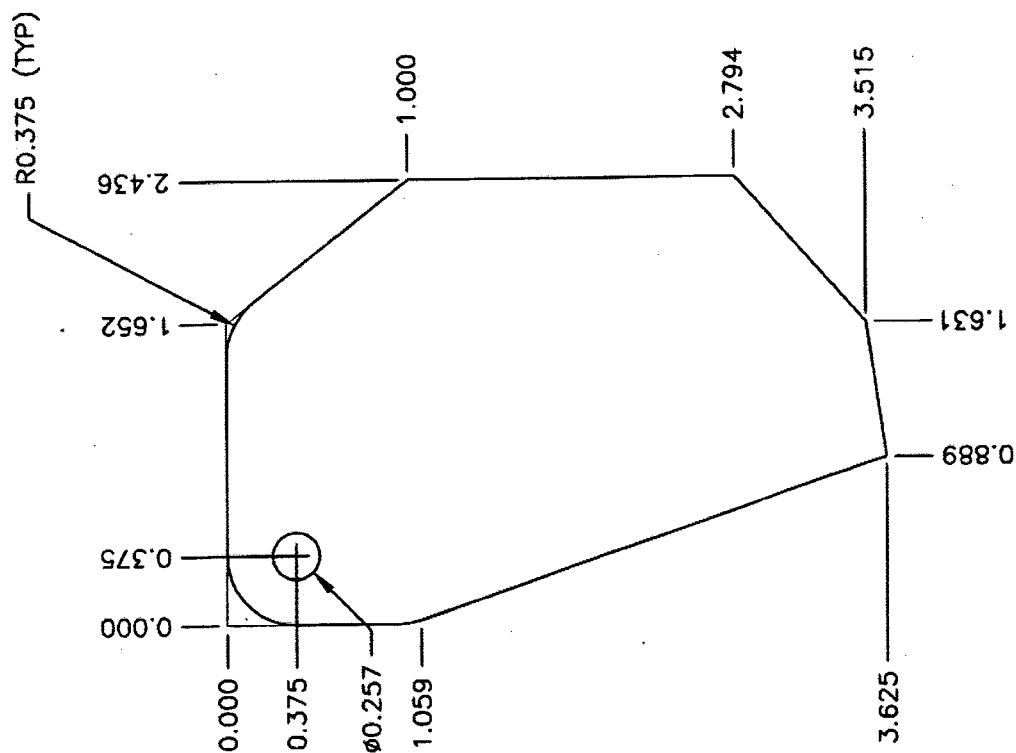
DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2232	REV. C SHEET 2 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1

RELEASED
98.05.05 KE



D2232-7

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NO. 53344



D2232-5

MATERIAL: AISI 304/316 SS 0.125 THICK